# Super Quat Fruity Auto Klene Solutions

Chemwatch: **5194-98** Version No: **5.1.1.1** 

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

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# SECTION 1 Identification of the substance / mixture and of the company / undertaking

# **Product Identifier**

Product name	Super Quat Fruity
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	Not Available

# Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Commercial grade disinfectant.

# Details of the supplier of the safety data sheet

Registered company name	Auto Klene Solutions	
Address	/83 Merrindale Drive Croydon VIC 3136 Australia	
Telephone	31 3 8761 1900	
Fax	+61 3 8761 1955	
Website	http://www.autoklene.com/msds/	
Email	Not Available	

# Emergency telephone number

Asso	ociation / Organisation	Auto Klene Solutions	
	Emergency telephone numbers	131 126 (Poisons Information Centre)	
Other	emergency telephone numbers	0800 764 766 (New Zealand Poisons Information Centre)	

# **SECTION 2 Hazards identification**

# Classification of the substance or mixture

# HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

# ChemWatch Hazard Ratings

	Min	Max	
Flammability	0		
Toxicity	0		0 = Minimum
Body Contact	2	- 1	1 = Low
Reactivity	0		2 = Moderate
Chronic	0	i	3 = High 4 = Extreme

Poisons Schedule Not Applicable	
Classification [1] Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Acute Aquatic Hazard Category 3	
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex V	

# Label elements

Hazard pictogram(s)





Signal word Dang

# Hazard statement(s)

H315	Causes skin irritation.
H318	Causes serious eye damage.

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H402

Harmful to aquatic life.

# Precautionary statement(s) Prevention

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P273	Avoid release to the environment.

# Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P310	mmediately call a POISON CENTER or doctor/physician.	
P321	Specific treatment (see advice on this label).	
P362	Take off contaminated clothing and wash before reuse.	
P302+P352	IF ON SKIN: Wash with plenty of water.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	

# Precautionary statement(s) Storage

Not Applicable

# Precautionary statement(s) Disposal

P501

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

# **SECTION 3 Composition / information on ingredients**

# Substances

See section below for composition of Mixtures

# Mixtures

CAS No	%[weight]	Name
39587-22-9	1-10	nonyl alcohol, ethoxylated
68424-85-1	1.5	benzyl C12-16-alkyldimethylammonium chloride
Not Available	1-10	perfume
Not Available	<1	dye
7732-18-5	balance	water

# **SECTION 4 First aid measures**

# Description of first aid measures

Eye Contact	<ul> <li>If in eyes, hold eyelids apart and flush the eye continuously with running water.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>	
Skin Contact    If skin contact occurs:		
Inhalation	<ul> <li>Inhalation</li> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>	
Ingestion  Ingestion  Ingestion  Ingestion  If poisoning occurs, contact a doctor or Poisons Information Centre or a doctor.  If poisoning occurs, contact a doctor or Poisons Information Centre.		

# Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

# **SECTION 5 Firefighting measures**

# Extinguishing media

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances. In such an event consider:

- foam.
- dry chemical powder.
- carbon dioxide.

# Special hazards arising from the substrate or mixture

Fire Incompatibility None known.

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Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> <li>Use fire fighting procedures suitable for surrounding area.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> </ul>
Fire/Explosion Hazard	<ul> <li>The material is not readily combustible under normal conditions.</li> <li>However, it will break down under fire conditions and the organic component may burn.</li> <li>Not considered to be a significant fire risk.</li> <li>Heat may cause expansion or decomposition with violent rupture of containers.</li> <li>Decomposes on heating and may produce toxic fumes of carbon monoxide (CO).</li> <li>May emit acrid smoke.</li> </ul> Decomposes on heating and produces toxic fumes of: <ul> <li>carbon dioxide (CO2)</li> <li>other pyrolysis products typical of burning organic material.</li> </ul>
HAZCHEM	Not Applicable

# **SECTION 6 Accidental release measures**

# Personal precautions, protective equipment and emergency procedures

See section 8

# **Environmental precautions**

See section 12

### Methods and material for containment and cleaning up

methods and material for containment and cleaning up		
Minor Spills	<ul> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>	
Major Spills	Moderate hazard.  Clear area of personnel and move upwind.  Alert Fire Brigade and tell them location and nature of hazard.  Wear breathing apparatus plus protective gloves.  Prevent, by any means available, spillage from entering drains or water course.  Stop leak if safe to do so.  Contain spill with sand, earth or vermiculite.	

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# **SECTION 7 Handling and storage**

Precautions for safe handling	
Safe handling	Limit all unnecessary personal contact.  Wear protective clothing when risk of exposure occurs.  Use in a well-ventilated area.  When handling DO NOT eat, drink or smoke.  Always wash hands with soap and water after handling.  Avoid physical damage to containers.  Use good occupational work practice.
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

# Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Polyethylene or polypropylene container.</li> <li>Packing as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	Avoid reaction with oxidising agents

# SECTION 8 Exposure controls / personal protection

# Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

**Emergency Limits** 

Ingredient Material name TEEL-1 TEEL-2 TEEL-3

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Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
benzyl C12-16- alkyldimethylammonium chloride	Quaternary ammonium compounds, benzyl-C12-C16-alkyldimethyl, chlorides	1.3 mg/m3	14 mg/m3	84 mg/m3

Ingredient	Original IDLH	Revised IDLH
nonyl alcohol, ethoxylated	Not Available	Not Available
benzyl C12-16- alkyldimethylammonium chloride	Not Available	Not Available
water	Not Available	Not Available

# Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
nonyl alcohol, ethoxylated	E	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

# **Exposure controls**

None required when handling small quantities.

### OTHERWISE:

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

# Appropriate engineering controls

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

# Personal protection









### rersonal protection

Eye and face protection

No special equipment for minor exposure i.e. when handling small quantities. OTHERWISE:

- Safety glasses with side shields.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.

Skin protection

See Hand protection below

# Hands/feet protection NC

Wear general protective gloves, eg. light weight rubber gloves.

No special equipment needed when handling small quantities.

# NOTE:

The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

# **Body protection**

See Other protection below

# Other protection

OTHERWISE: ▶ Overalls.

- Barrier cream.
- Eyewash unit.

# Recommended material(s)

# GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

Super Quat Fruity

Material	СРІ
BUTYL	A
NEOPRENE	Α
VITON	A
NATURAL RUBBER	С
PVA	С

<sup>\*</sup> CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation.

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

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# **SECTION 9 Physical and chemical properties**

# Information on basic physical and chemical properties

Appearance	Clear purple liquid with a sweet fruity odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	0.96
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	7-8	Decomposition temperature	Not Available
Melting point / freezing point (°C)	~0	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	~100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

# **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

# **SECTION 11 Toxicological information**

Information on toxicological ef	fects		
Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.  Not normally a hazard due to non-volatile nature of product		
Ingestion	The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.		
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.  Open cuts, abraded or irritated skin should not be exposed to this material  Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Eye	This material can cause eye irritation and damage in some persons.		
Chronic	Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.  There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.		
	TOVICITY	IDDITATION	
Super Quat Fruity  TOXICITY  IRRITATION  Not Available		Net Available	

Super Quat Fruity	TOXICITY  Not Available	IRRITATION  Not Available
nonyl alcohol, ethoxylated	TOXICITY  Not Available	IRRITATION  Not Available
benzyl C12-16- alkyldimethylammonium chloride	TOXICITY  Dermal (rabbit) LD50: 1.709 mg/kg <sup>[1]</sup> Oral(Rat) LD50; 450 mg/kg <sup>[1]</sup>	IRRITATION Skin (rabbit): 25 mg SEVERE

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water	TOXICITY	IRRITATION
	Oral(Rat) LD50; >90 mg/kg <sup>[2]</sup>	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise	

specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

cancer. No adverse reproductive or developmental effects were observed.

### NONYL ALCOHOL, ETHOXYLATED

Both laboratory and animal testing has shown that there is no evidence for alcohol ethoxylates (AEs) causing genetic damage, mutations or

\* Manufacturer For similar compound benzyl-C12-18-alkyldimethyl ammonium chloride CAS RN 68391-01-5:

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Alkyldimethylbenzylammonium chlorides are in the list of dangerous substances of council directive, classified as "harmful in contact with skin and on ingestion", and "corrosive and very toxic to aquatic organisms". It can cause dose dependent skin and eye irritation with possible deterioration of vision, possible sensitisation in those with pre-existing eczema. It does not cause cancer, genetic defect, foetal or developmental

### BENZYL C12-16-ALKYLDIMETHYLAMMONIUM CHLORIDE

For acid mists, aerosols, vapours

Test results suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airway from direct exposure to inhaled acidic mists (which also protects the stomach lining from the hydrochloric acid secreted there).

Fatty Nitrogen-Derived Cationics (FND Cationics) have minimal to moderate acute toxicity but may be acutely lethal at very high doses. Repeated exposure also is associated with low toxicity. They are unlikely to cause mutation or affect reproduction, cause birth defects or development of the unborn.

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

# Super Quat Fruity & NONYL ALCOHOL, ETHOXYLATED & WATER

No significant acute toxicological data identified in literature search.

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	X
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Leaend:

— Data either not available or does not fill the criteria for classification

🥓 – Data available to make classification

# **SECTION 12 Ecological information**

# Toxicity

Value  Value  Value  Value	Not Available Source Not Available
Not Available	Not Available
Available	Available
Value	Source
-0.05-0.082mg/L	4
-0.028-0.049mg/L	4
0.25-mg/L	4
>=0.00415mg/L	2
Value	Source
Not Available	Not Available
Not	

Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

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### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
water	LOW	LOW

### Bioaccumulative potential

Ingredient	Bioaccumulation	
water	LOW (LogKOW = -1.38)	

# Mobility in soil

Ingredient	Mobility
water	LOW (KOC = 14.3)

# **SECTION 13 Disposal considerations**

# Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ► Reuse
- Recycling
- Disposal (if all else fails)

### Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

# **SECTION 14 Transport information**

# **Labels Required**

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

# Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
nonyl alcohol, ethoxylated	Not Available
benzyl C12-16- alkyldimethylammonium chloride	Not Available
water	Not Available

# Transport in bulk in accordance with the ICG Code

Product name	Ship Type
nonyl alcohol, ethoxylated	Not Available
benzyl C12-16- alkyldimethylammonium chloride	Not Available
water	Not Available

# **SECTION 15 Regulatory information**

Safety, health and environmental regulations / legislation specific for the substance or mixture

nonyl alcohol, ethoxylated is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

benzyl C12-16-alkyldimethylammonium chloride is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

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Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6 Australian Inventory of Industrial Chemicals (AIIC)

# water is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

# **National Inventory Status**

National Inventory Status		
National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (nonyl alcohol, ethoxylated; benzyl C12-16-alkyldimethylammonium chloride; water)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	No (nonyl alcohol, ethoxylated)	
Japan - ENCS	No (nonyl alcohol, ethoxylated; benzyl C12-16-alkyldimethylammonium chloride)	
Korea - KECI	No (nonyl alcohol, ethoxylated)	
New Zealand - NZIoC	Yes	
Philippines - PICCS	No (nonyl alcohol, ethoxylated)	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	No (nonyl alcohol, ethoxylated)	
Vietnam - NCI	Yes	
Russia - ARIPS	No (nonyl alcohol, ethoxylated)	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)	

# **SECTION 16 Other information**

Revision Date	01/11/2019
Initial Date	26/11/2015

# **SDS Version Summary**

Version	Issue Date	Sections Updated
5.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification

# Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.